

# MATERIAL PROPERTY DATA SHEET

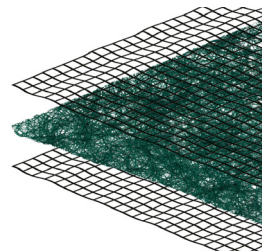


## EXCEL PP5-12™

Permanent • Double Net • Poly-Fiber Matrix •  
Turf Reinforcement Mat

### DESCRIPTION

Excel PP5-12 Turf Reinforcement Mat (TRM) is composed of 100% synthetic green fibers mechanically (stitch) bound between two UV stabilized, synthetic nets. Stitching is secured on two-inch centers using UV stabilized, synthetic thread. Excel PP5-12 is a permanent, three-dimensional TRM that provides immediate erosion protection and long-term turf reinforcement and is intended for applications requiring erosion protection for greater than thirty-six months. Each roll of Excel PP5-12 is made in the USA and manufactured under Western Green's Quality Assurance Program to ensure a continuous distribution of fibers and consistent thickness.



### Material Content

|         |   |
|---------|---|
| Matrix  | Synthetic Fibers  |
| Netting | Top Net: Mediumweight, UV stable<br>Bottom Net: Mediumweight, UV stable |
| Thread  | Synthetic, UV Stable  |

### Standard Roll Sizes

|              |        |                        |        |                         |
|--------------|--------|------------------------|--------|-------------------------|
| Width        | 8 ft   | (2.4 m)                | 16 ft  | (4.9 m)                 |
| Length       | 112 ft | (34.0 m)               | 112 ft | (34.0 m)                |
| Weight ± 10% | 75 lb  | (34.0 kg)              | 150 lb | (68.0 kg)               |
| Area         | 100 sy | (83.6 m <sup>2</sup> ) | 200 SY | (167.0 m <sup>2</sup> ) |

Material available in custom roll sizes

### Approvals & Classification

|                |                            |
|----------------|----------------------------|
| Classification | FHWA: Type 5.C / ECTC: 5.D |
| TTI Approvals  | Class 2 Type H             |
| NTPEP Number   | ECP-2020-01-009            |

Disclaimer: The information contained herein may represent product index data, performance ratings, bench scale testing or other material utility quantifications. Each representation may have unique utility and limitations. Every effort has been made to ensure accuracy, however, no warranty is claimed and no liability shall be assumed by Western Green or its affiliates regarding the completeness, accuracy or fitness of these values for any particular application or interpretation. While testing methods are provided for reference, values shown may be derived from interpolation or adjustment to be representative of intended use. For further information, please feel free to contact Western Green.

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### Index Property

### Test Method

### Typical

|                       |            |                         |                           |
|-----------------------|------------|-------------------------|---------------------------|
| Thickness             | ASTM D6525 | 0.40 in.                | (10 mm)                   |
| Mass/Unit Area        | ASTM D6566 | 12.0 oz/sy              | (400 g/sm)                |
| Tensile Strength – MD | ASTM D6818 | 325 lbs/ft              | (4.7 kN/m)                |
| Tensile Strength – TD | ASTM D6818 | 225lbs/ft               | (3.3 kN/m)                |
| Elongation - MD       | ASTM D6818 |                         | 25%                       |
| Elongation – TD       | ASTM D6818 |                         | 30%                       |
| UV Stability          | ASTM D4355 |                         | 80% @1000 hr              |
| Light Penetration     | ASTM D6567 |                         | 20%                       |
| Biomass Improvement   | ASTM D7322 |                         | 400%                      |
| Specific Gravity      | ASTM D792  | 57.4 lb/ft <sup>3</sup> | (0.92 g/cm <sup>3</sup> ) |
| Porosity              | ECTC       |                         | 96%                       |

### Design Parameters

| Property                              | Unvegetated       | Vegetated <sup>3</sup> |
|---------------------------------------|-------------------|------------------------|
| RUSLE C Factor <sup>2</sup>           | 0.03              | N/A                    |
| Slope Maximum Gradient <sup>1</sup>   | 0.5H:1V           | 0.5H:1V                |
| Permissible Shear Stress <sup>2</sup> | 2.8 psf (135 Pa)  | 12.0 psf (575 Pa)      |
| Permissible Velocity <sup>2</sup>     | 9.0 fps (2.7 m/s) | 18.0 fps (5.5 m/s)     |
| $\tau_{veg} / \tau_{TRM}$ (HEC-15)    | N/A               | 0.55                   |

### Manning's n Roughness (HEC-15)

| $\tau_{lower}$ | $\tau_{mid}$ | $\tau_{upper}$ |
|----------------|--------------|----------------|
| 0.041          | 0.033        | 0.028          |

1 Maximum Gradient a recommendation for typical installations.

2 Hydraulic thresholds compliant with ASTM D6459/D6460 but generalized for typical applications.

3 Vegetated values dependent on established stand of vegetation

Rev. 4.2023

Scan for additional and updated product information,  
or [click here](#).



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01/01/2023

RE: Certification of Conformance and Delivery for PP5-12

To Whom it May Concern:

This document has been drafted to provide certification as to the origin, properties and delivery of PP5-12, an Erosion Control Blanket (ECB). PP5-12 is produced by Western Excelsior Corporation (WEC). The material is produced in the United States. Each roll is subjected to regular inspection and testing in accordance with the WEC Quality Assurance Program. Properties and specifications of the material are provided on document number WG\_MPDS\_PP5-12, attached as reference. Installation documentation may be found at [www.westernexcelsior.com](http://www.westernexcelsior.com).

Since most WEC products are sold to distributors and stocked, WEC is typically unable to certify material type or quantity delivered to the project/project site. However, space is provided below for distributor/contractor certification of materials delivered to the project/project site.

To the best of our knowledge, the information included is accurate.

A handwritten signature in black ink, appearing to read "Jill Pack", is written over a horizontal line.

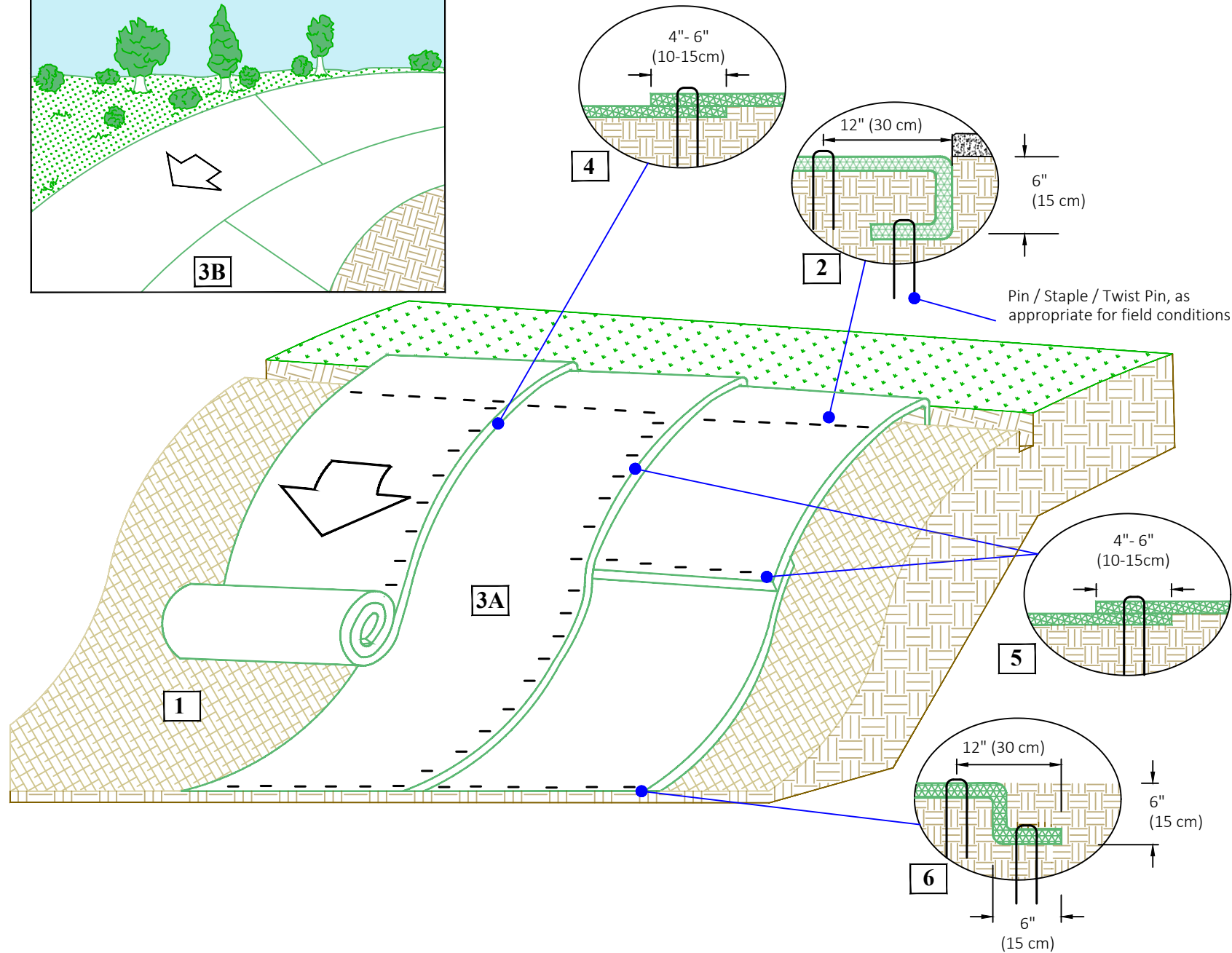
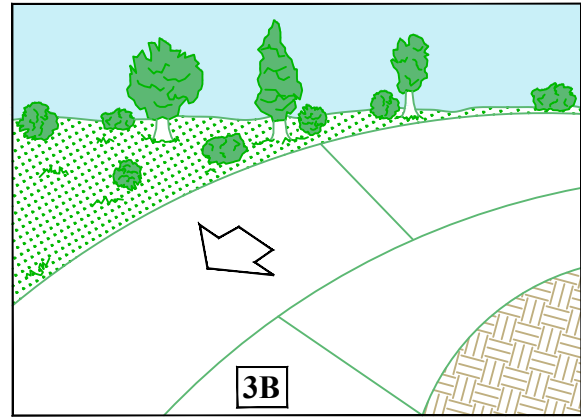
Jill Pack, CPESC  
Product Manager

### Standard Material Delivery Certification

|   |             |
|---|-------------|
| Material Provided by<br>(Distributor/Contractor): | _____       |
| Material Provided to<br>(Contractor/Project):     | _____       |
| Project Name / Project Number:                    | _____       |
| Rolls / Square Yards Provided:                    | _____       |
| Specification #:                                  | _____       |
| Signature: _____                                  | Date: _____ |
| Title: _____                                      |             |



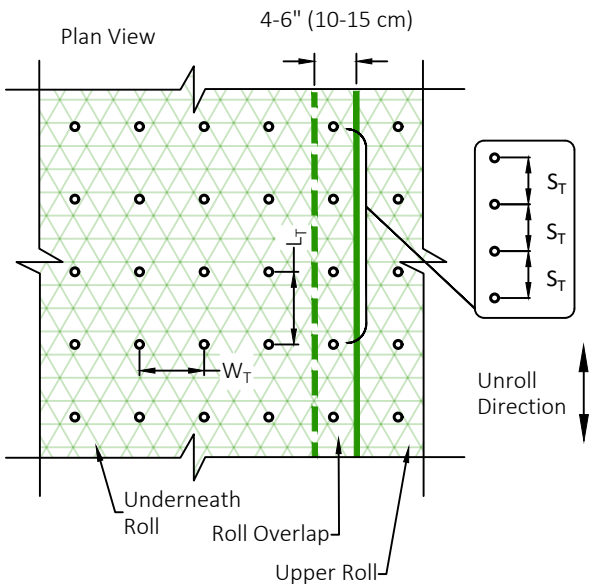
WE\_COD\_PP5-12



## Instructions

1. Prepare soil before installing rolled erosion control products (RECPs), including any necessary application of lime, fertilizer, and seed. Ground surface must be free of debris, rocks, clay clods and raked smooth sufficient to allow intimate contact of the RECP with the soil over the entirety of the installation.
2. Begin at the top of the slope by anchoring the RECPs in a 6" (15 cm) deep X 6" (15 cm) wide trench. Anchor the RECPs with a row of staples/stakes/pins spaced at  $S_T$  apart in the bottom of the trench. Backfill and compact the trench after stapling and fold the roll over downslope. Secure RECPs over compacted soil with a row of staples/stakes/pins spaced at  $S_T$  apart across the width of the RECPs.
3. Roll the RECPs (A) down or (B) horizontally across the slope. When laying RECPs horizontal, a maximum of two roll widths or 16 feet, whichever is less, may be applied up the slope. If two roll widths or 16 ft is insufficient to cover the slope, material shall be placed vertically. RECPs will unroll with appropriate side against the soil surface. All RECPs must be securely fastened to soil surface by placing staples/stakes/pins in appropriate locations as shown in the staple pattern guide. RollMax RECPs and ECBs should utilize Staple Pattern C, TRMs and VMax materials should utilize Staple Pattern D.
4. The edges of parallel RECPs must be stapled with approximately 4" - 6" (10 - 15 cm) overlap.
5. Consecutive RECPs spliced down the slope must overlapped with the upstream mat atop the downstream mat (shingle style). The overlap should be 4" - 6" (10 - 15 cm).
6. At the terminal end, secure each mat across the width with a row of staples/stakes/pins spaced at  $S_T$ . If exposed to flow, foot traffic, wind uplift or other disruption, trench the terminal end in as shown in detail.
7. Fasteners should provide a minimum of twenty pounds of pullout resistance. Six-inch (10 cm) X one-inch (2.5 cm) eleven gauge staples are typically adequate. In loose soils, longer staples may be necessary, twist pins can provide the greatest pullout resistance. In hard or rocky soils, straight pins, such as HP-8 or HP-12, may be used where staples or twist pins are refused, provided the minimum pullout requirements are met. Bio-degradable fasteners shall not be used with TRM or HPTRM materials.

## Staple Pattern Guide



- Pin / Staple / Twist Pin, as appropriate for field conditions

| Dimension         | Staple Pattern   |                  |
|-------------------|------------------|------------------|
|                   | C                | D                |
| $W_T$             | 30" (75 cm)      | 22" (55 cm)      |
| $L_T$             | 30" (75 cm)      | 22" (55 cm)      |
| $S_T$             | 18" (45 cm)      | 18" (45 cm)      |
| Nominal Frequency | 1.7 / SY         | 3.0 / SY         |
| Application       | ECB (Degradable) | TRM (Permanent)  |
| Required Fastener | Min. 20# pullout | Min. 20# pullout |

\*Note: Staple Pattern A and B used prior to 8/2019 have been discontinued.

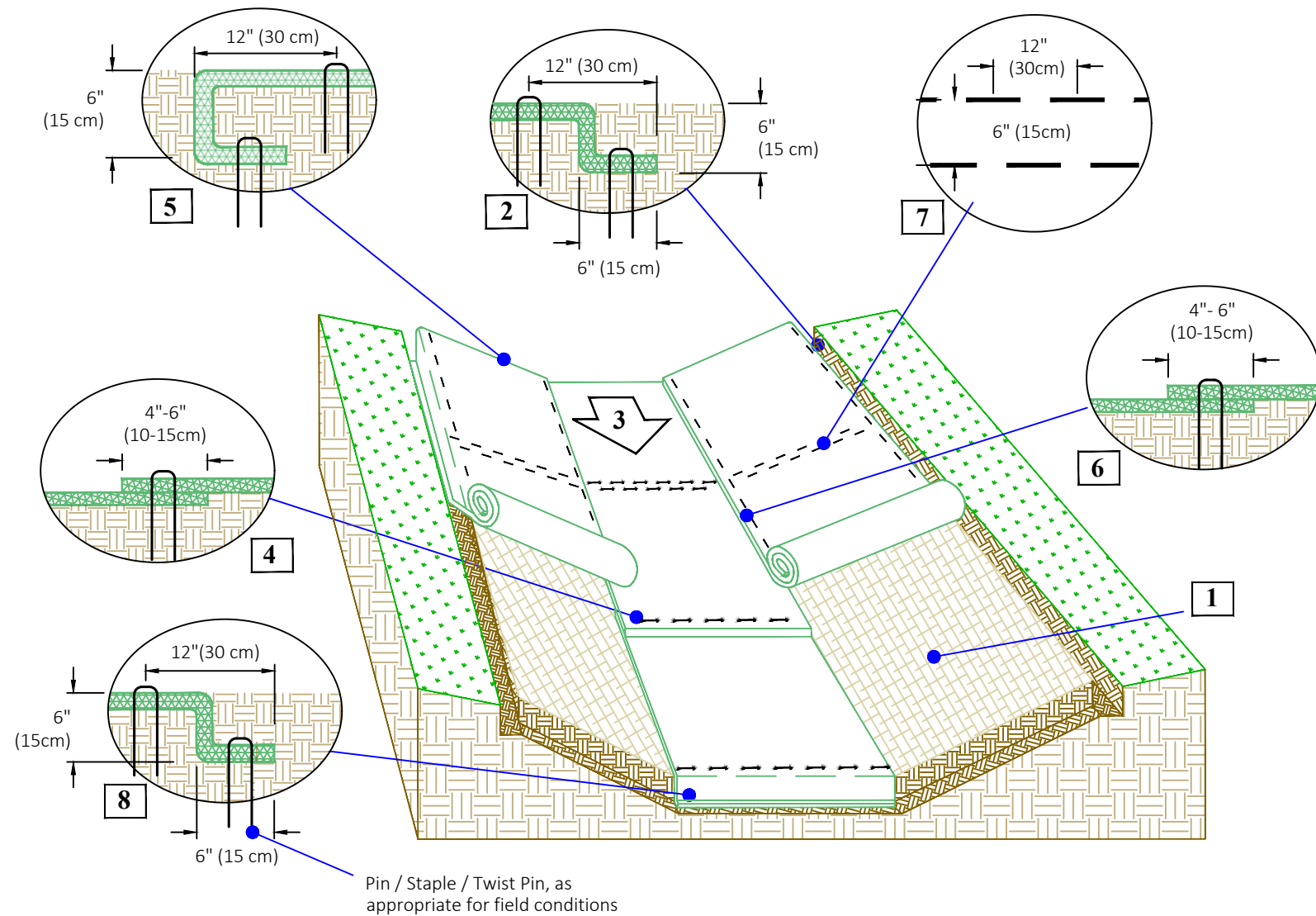


Project: Standard Slope/Rainfall Layout - RECP

Shown: Isometric View of Slope, Fastener Placement, Trenching and Overlap, Some Fasteners and Vegetation  
Omitted for Clarity, NTS

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**CRITICAL POINTS**  
 A. Overlaps and Seams  
 B. Projected Water Line  
 C. Channel Bottom/Side Slope Vertices

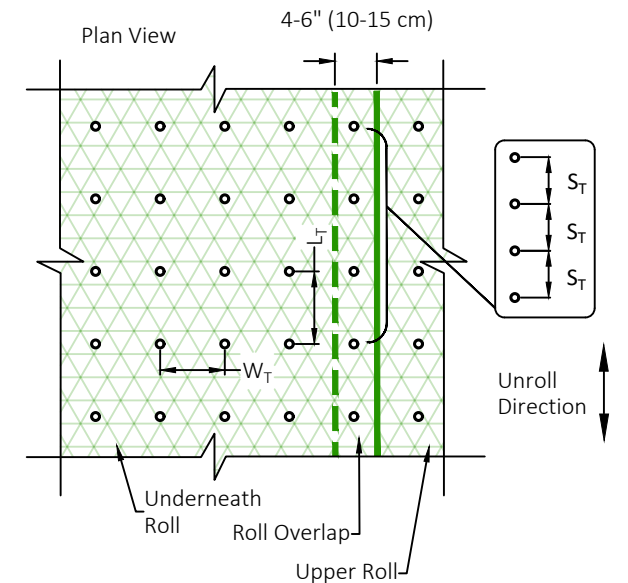


**NOTES:**  
 \*Horizontal staple spacing should be altered if necessary to allow staples to secure the critical points along the channel surface.

## Instructions

1. Prepare soil before installing rolled erosion control products (RECPs), including any necessary application of lime, fertilizer, and seed. Ground surface must be free of debris, rocks, clay clods and raked smooth sufficient to allow intimate contact of the RECP with the soil over the entirety of the installation.
2. Begin at the top of the channel by anchoring the RECPs in a 6" (15 cm) deep X 6" (15 cm) wide trench with approximately 12" (30 cm) of RECPs extended beyond the up-slope portion of the trench. Use ShoreMax mat at the channel/culvert outlet as supplemental scour protection as needed. Anchor the RECPs with a row of staples/stakes/pins approximately 12" (30 cm) apart in the bottom of the trench. Backfill and compact the trench after stapling. Apply seed to the compacted soil and fold the remaining 12" (30 cm) portion of RECPs back over the seed and compacted soil. Secure RECPs over compacted soil with a row of staples/stakes/pins spaced approximately 12" (30 cm) apart across the width of the RECPs.
3. Roll center RECPs in direction of water flow in bottom of channel. RECPs will unroll with appropriate side against the soil surface. All RECPs must be securely fastened to soil surface by placing staples/stakes/pins in appropriate locations as shown in the staple pattern guide.
4. Place consecutive RECPs end-over-end (Shingle style) with a 4"- 6" (10 - 15 cm) overlap. Use a double row of staples staggered 4" apart and 4" on center to secure RECPs.
5. Full length edge of RECPs at top of side slopes must be anchored with a row of staples/stakes/pins spaced at  $S_T$  apart in a 6" (15 cm) deep X 6"(15 cm) wide trench. Backfill and compact the trench after stapling.
6. Adjacent RECPs must be overlapped approximately 4"- 6" (10 - 15 cm) and secured with staples/stakes/pins at  $S_T$ .
7. In high flow channel applications a staple check slot is recommended at 30 to 40 foot (9 -12m) intervals. Use a double row of staples staggered 6" (15 cm) apart and 12" (30 cm) on center over entire width of the channel.
8. The terminal end of the RECPs must be anchored with a row of staples/stakes/pins spaced at  $S_T$  apart in a 6" (15 cm) deep X 6" (15 cm) wide trench. Backfill and compact the trench after stapling.
9. Fasteners should provide a minimum of twenty pounds of pullout resistance. Six-inch (10 cm) X one-inch (2.5 cm) eleven gauge staples are typically adequate. In loose soils, longer staples may be necessary, twist pins can provide the greatest pullout resistance. In hard or rocky soils, straight pins, such as HP-8 or HP-12, may be used where staples or twist pins are refused, provided the minimum pullout requirements are met. Bio-degradable fasteners shall not be used with VMax (TRM) or TMax (HPTRM) materials.

## Staple Pattern Guide



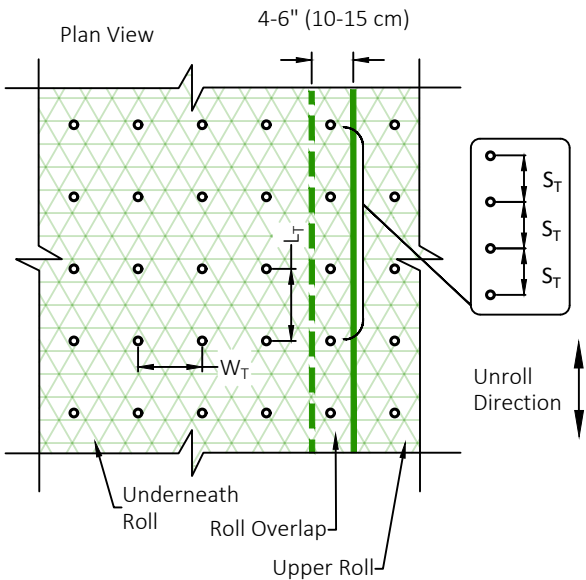
- Pin / Staple / Twist Pin, as appropriate for field conditions

|                   | Staple Pattern   |
|-------------------|------------------|
| Dimension         | E                |
| $W_T$             | 20" (50 cm)      |
| $L_T$             | 20" (50 cm)      |
| $S_T$             | 18" (45 cm)      |
| Nominal Frequency | 3.8 / SY         |
| Required Fastener | Min. 20# Pullout |

Instructions

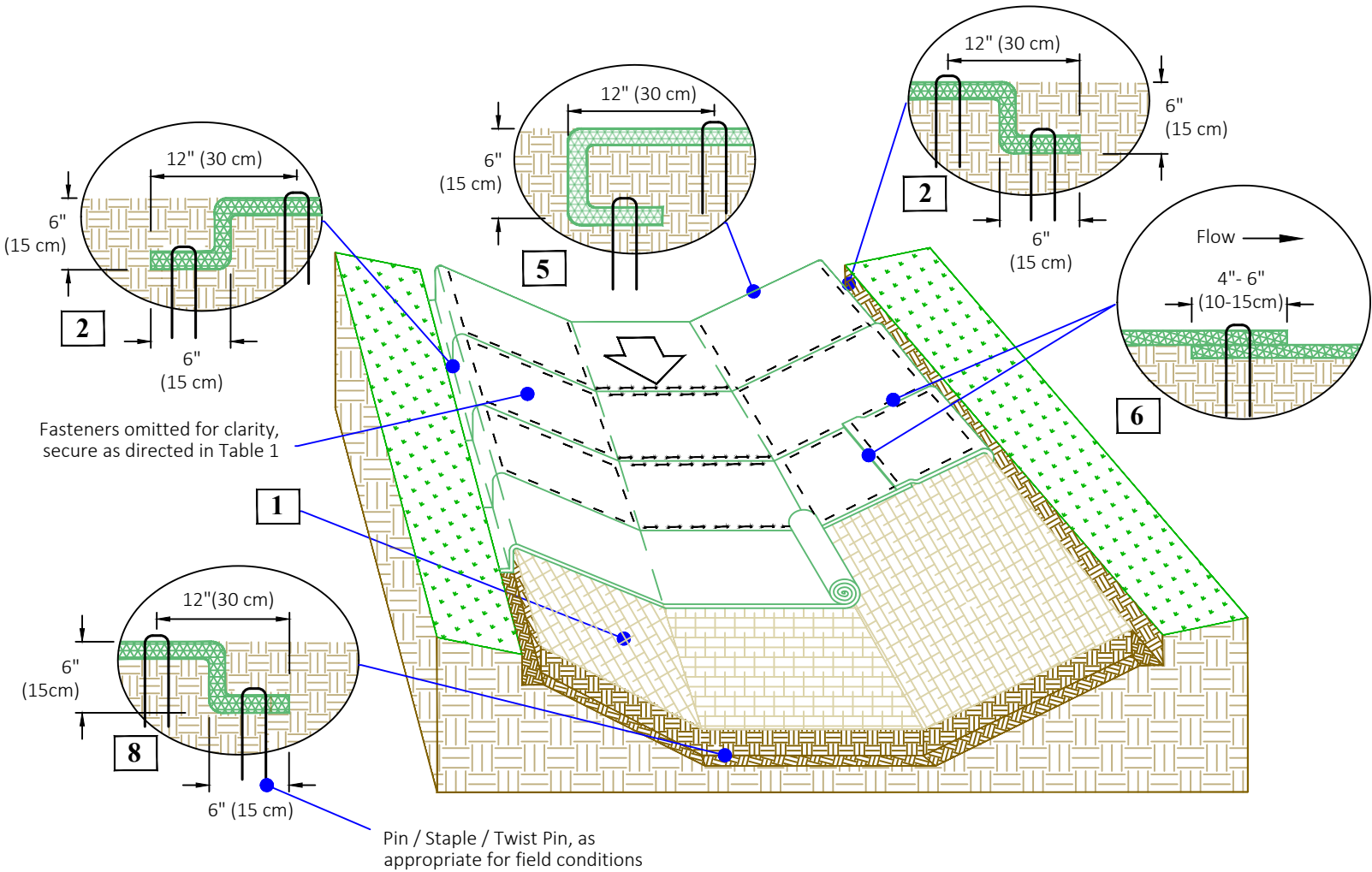
1. Prepare soil (fig. 1) before installing rolled erosion control products (RECPs), including any necessary application of lime, fertilizer, and seed. Ground surface must be free of debris, rocks, clay clods and raked smooth sufficient to allow intimate contact of the RECP with the soil over the entirety of the installation. Apply seed and amendments to the compacted soil.
2. Dig anchor trench, 6" (15 cm) deep X 6" (15 cm) wide, at the upstream most edge of installation across the channel. Begin at the top of the channel by unrolling the RECP across the channel, perpendicular to the direction of flow, cut to fit. Carefully flip the RECP panel upstream, leaving it upside down. Place the upside down leading edge in the trench. Anchor the RECP panel with a row of fasteners spaced at  $S_T$  apart in the bottom of the trench. Backfill and compact the trench after fastening. With the RECP secured in the backfilled trench, flip the RECP panel over, right side up, over the backfill. The end result should mimic fig. 2. Secure RECP just downstream of trench with a row of fasteners located approximately 12" (30 cm) downstream from the trench, spaced at  $S_T$ .
3. Roll subsequent RECP panels across the channel, fitting the downstream panel under the upstream panel. RECPs shall be unrolled with appropriate side against the soil surface. All RECPs must be securely fastened to soil surface by placing twist pins in appropriate locations as shown in the pin pattern guide.
4. Place consecutive RECPs end-over-end (Shingle style) with a 4"- 6" (10 - 15 cm) overlap, see fig.6. Secure overlaps as shown.
5. Adjacent RECPs must be overlapped approximately 4"- 6" (10 - 15 cm) and secured with fasteners at  $S_T$ .
6. The terminal end of the RECPs must be anchored with a row of fasteners spaced at  $S_T$  apart in a 6" (15 cm) deep X 6" (15 cm) wide trench (minimum). Backfill and compact the trench after stapling.
7. Fasteners should provide a minimum of twenty pounds of pullout resistance. Six-inch (10 cm) X one-inch (2.5 cm) eleven gauge staples are typically adequate. In loose soils, longer staples may be necessary, twist pins can provide the greatest pullout resistance. In hard or rocky soils, straight pins, such as HP-8 or HP-12, may be used where staples or twist pins are refused, provided the minimum pullout requirements are met. Bio-degradable fasteners shall not be used with VMax (TRM) or TMax (HPTRM) materials.

Staple Pattern Guide



• Pin / Staple / Twist Pin, as appropriate for field conditions

|                   | Staple Pattern   |
|-------------------|------------------|
| Dimension         | E                |
| $W_T$             | 20" (50 cm)      |
| $L_T$             | 20" (50 cm)      |
| $S_T$             | 18" (45 cm)      |
| Nominal Frequency | 3.8 / SY         |
| Required Fastener | Min. 20# Pullout |



Fasteners omitted for clarity, secure as directed in Table 1

Pin / Staple / Twist Pin, as appropriate for field conditions

CRITICAL POINTS

- A. Overlaps and Seams
- B. Projected Water Line
- C. Channel Bottom/Side Slope Vertices



NOTES:

\*Horizontal staple spacing should be altered if necessary to allow staples to secure the critical points along the channel surface.

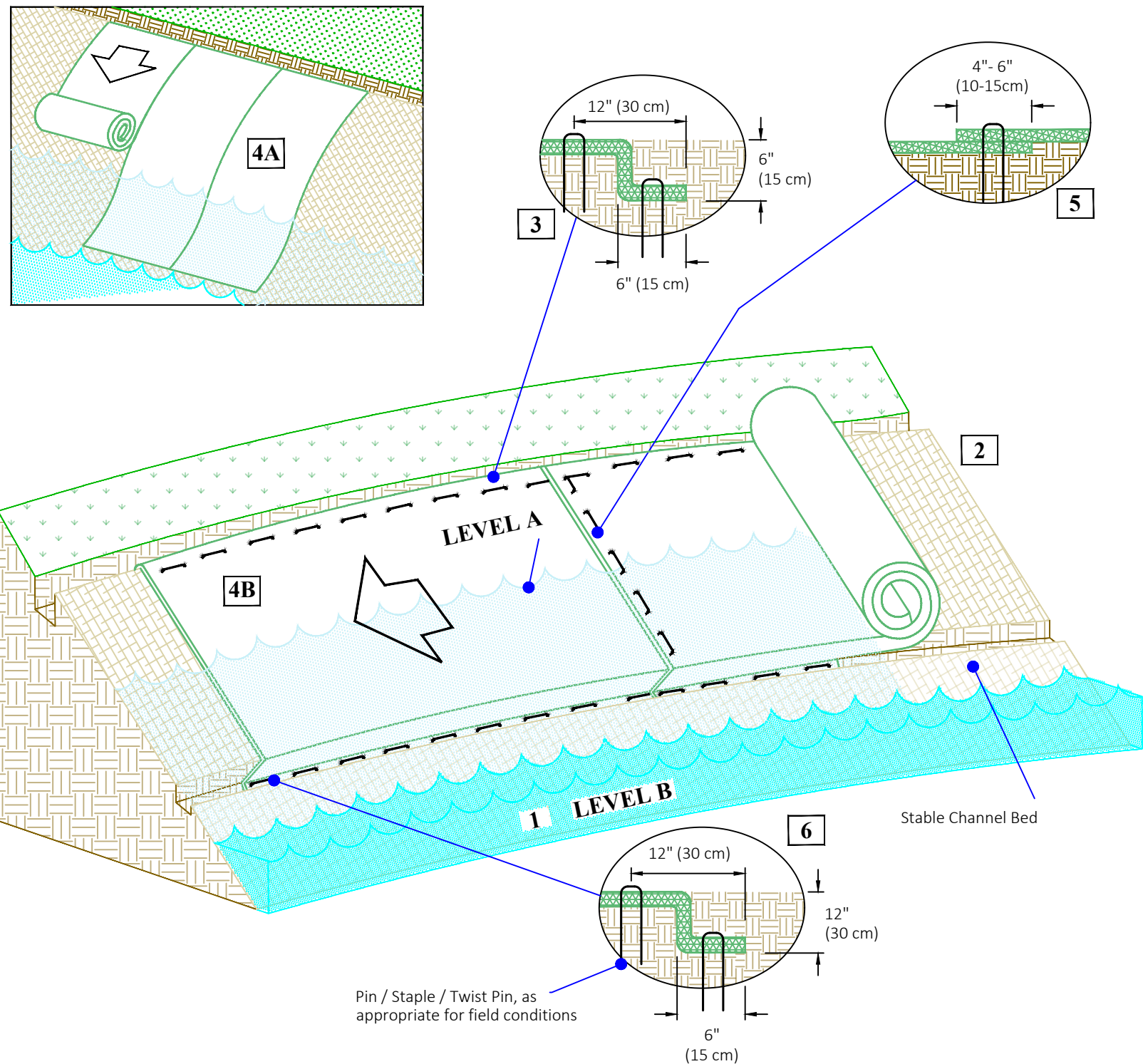


Project: Standard Channel Layout, Unroll Cross Flow - RECP

Shown: Isometric View of Channel, Fastener Placement, Trenching and Overlap, Some Fasteners and Vegetation  
Omitted for Clarity, NTS

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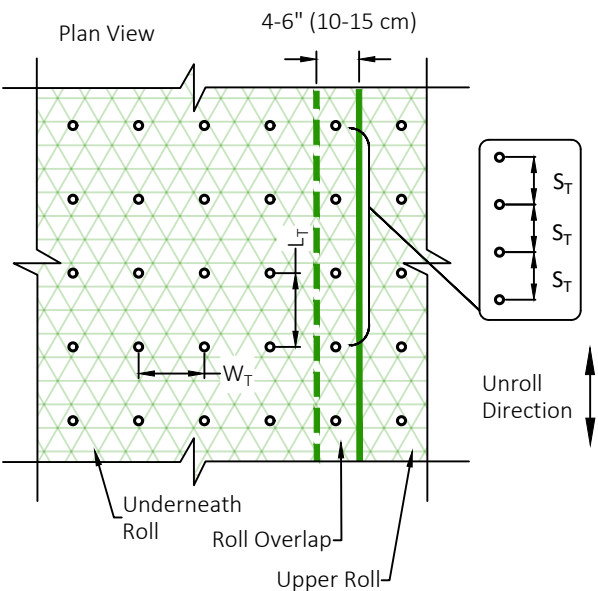




## Instructions

- For easier installation, lower water level from Level A to Level B before installation.
- Prepare soil before installing rolled erosion control products (RECPs), including any necessary application of lime, fertilizer, and seed. Ground surface must be free of debris, rocks, clay clods and raked smooth sufficient to allow intimate contact of the RECP with the soil over the entirety of the installation.
- Begin at the top of the shoreline by anchoring the RECPs in a 6" (15 cm) deep X 6" (15 cm) wide trench. Anchor the RECPs with a row of staples/stakes/pins spaced at  $S_T$  apart in the bottom of the trench. Backfill and compact the trench after stapling.
- Roll RECPs either (A) down the shoreline for long banks (top to bottom) or (B) horizontally across the shoreline slope. RECPs will unroll with appropriate side against the soil surface. VMax TRMs should always be installed parallel to flow. All RECPs must be securely fastened to soil surface by placing staples/stakes/pins in appropriate locations as shown in the staple pattern guide.
- The edges of all horizontal and vertical seams must be stapled with approximately 4" - 6" (10 - 15 cm) overlap. Note: \*In streambank applications, seam overlaps should be shingled in the predominant flow direction.
- The edges of the RECPs at or below normal water level must be anchored by placing the RECP's in a 12" (30 cm) deep X 6" (15 cm) wide anchor trench. Anchor the RECPs with a row of staples/stakes/pins spaced approximately 12" (30 cm) apart in the trench. Backfill and compact the trench after stapling (stone or soil may be used as backfill). For installation at or below normal water level, use of ShoreMax mat on top of the RECP or geotextile underneath is likely required for sections below the normal water line.
- Fasteners should provide a minimum of twenty pounds of pullout resistance. Six-inch (10 cm) X one-inch (2.5 cm) eleven gauge staples are typically adequate. In loose soils, longer staples may be necessary, twist pins can provide the greatest pullout resistance. In hard or rocky soils, straight pins, such as HP-8 or HP-12, may be used where staples or twist pins are refused, provided the minimum pullout requirements are met. Bio-degradable fasteners shall not be used with VMax (TRM) or TMax (HPTRM) materials.

## Staple Pattern Guide



• Pin / Staple / Twist Pin, as appropriate for field conditions

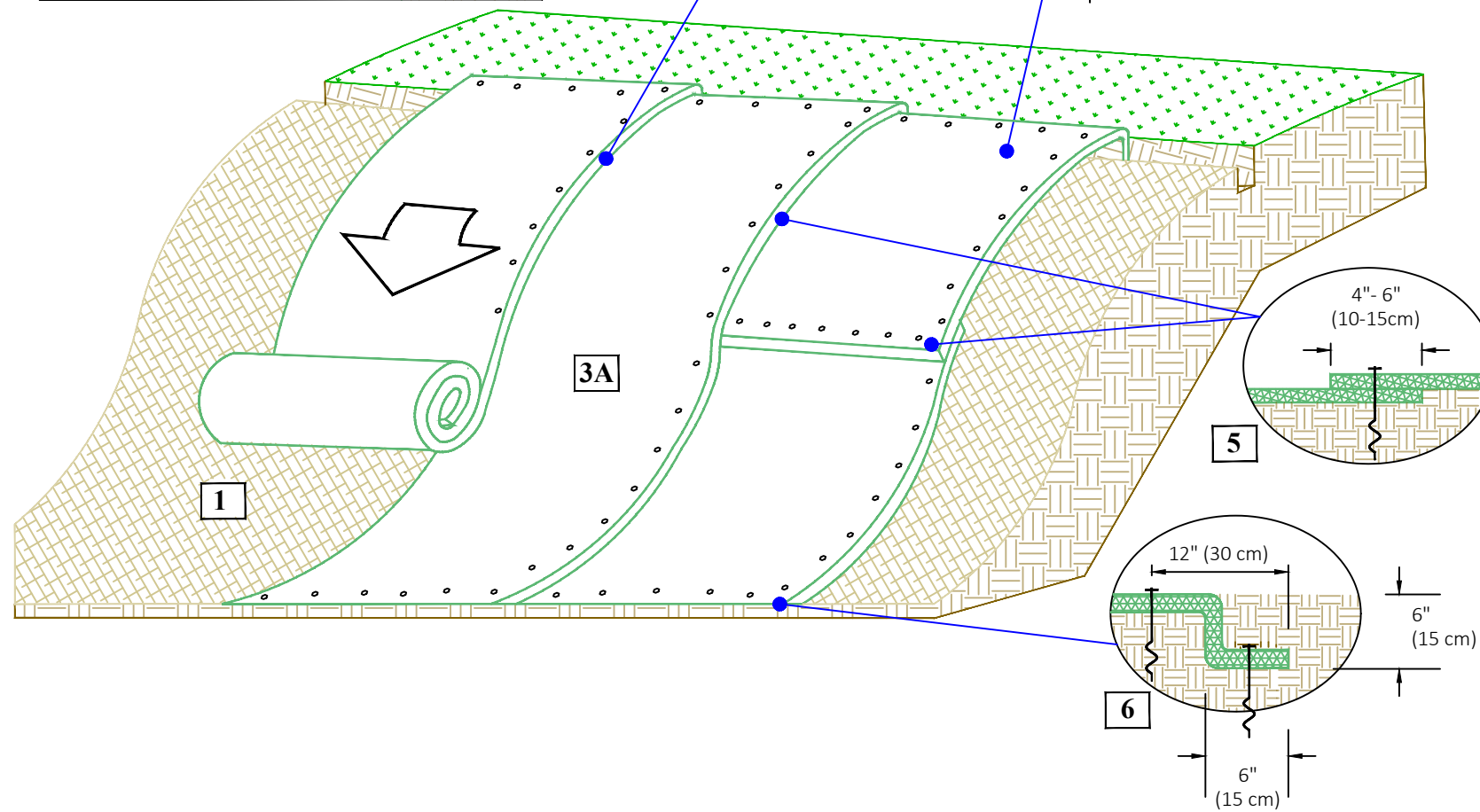
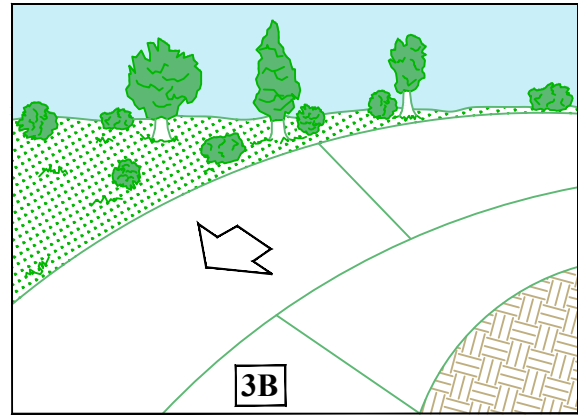
|                   | Staple Pattern   |
|-------------------|------------------|
| Dimension         | E                |
| $W_T$             | 20" (50 cm)      |
| $L_T$             | 20" (50 cm)      |
| $S_T$             | 18" (45 cm)      |
| Nominal Frequency | 3.8 / SY         |
| Required Fastener | Min. 20# Pullout |



Project: Standard Channel Bank Layout - RECP

Shown: Isometric View of Channel, Fastener Placement, Trenching and Overlap, Some Fasteners and Vegetation  
Omitted for Clarity, NTS

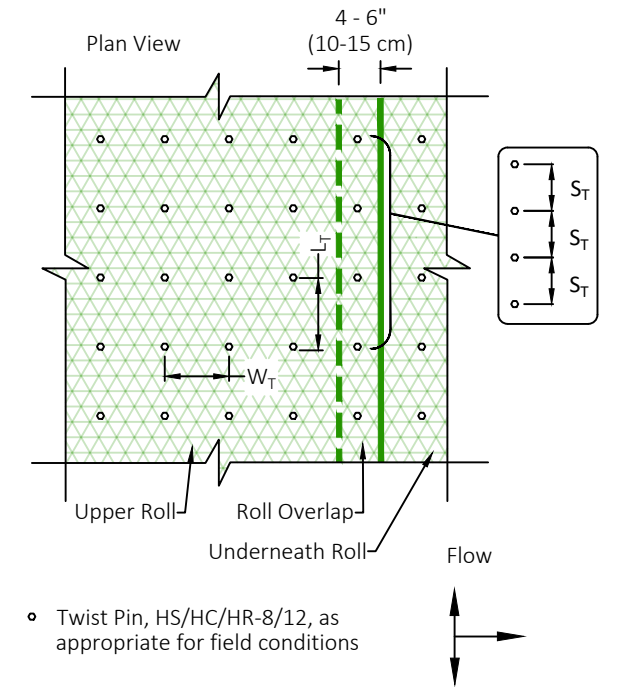
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[www.nagreen.com](http://www.nagreen.com)



## Instructions

1. Prepare soil before installing rolled erosion control products (RECPs), including any necessary application of lime, fertilizer, and seed. Ground surface must be free of debris, rocks, clay clods and raked smooth sufficient to allow intimate contact of the RECP with the soil over the entirety of the installation.
2. Begin at the top of the slope by anchoring the RECPs in a 6" (15 cm) deep X 6" (15 cm) wide trench. Anchor the RECPs with a row of staples/stakes/pins spaced at  $S_T$  apart in the bottom of the trench. Backfill and compact the trench after stapling and fold the roll over downslope. Secure RECPs over compacted soil with a row of staples/stakes/pins spaced at  $S_T$  apart across the width of the RECPs.
3. Roll the RECPs (A) down or (B) horizontally across the slope. When laying RECPs horizontal, a maximum of two roll widths or 16 feet, whichever is less, may be applied up the slope. If two roll widths or 16 ft is insufficient to cover the slope, material shall be placed vertically. RECPs will unroll with appropriate side against the soil surface. All RECPs must be securely fastened to soil surface by placing staples/stakes/pins in appropriate locations as shown in the staple pattern guide. RollMax RECPs and ECBs should utilize Staple Pattern C, TRMs and VMax materials should utilize Staple Pattern D.
4. The edges of parallel RECPs must be stapled with approximately 4" - 6" (10 - 15 cm) overlap.
5. Consecutive RECPs spliced down the slope must overlapped with the upstream mat atop the downstream mat (shingle style). The overlap should be 4" - 6" (10 - 15 cm).
6. At the terminal end, secure each mat across the width with a row of staples/stakes/pins spaced at  $S_T$ . If exposed to flow, foot traffic, wind uplift or other disruption, trench the terminal end in as shown in detail.
7. Fasteners should provide a minimum of sixty pounds of pullout resistance. Falcon HC-8 or HS-8 are typically adequate. In loose soils, longer twist pins may be necessary, HC-12 or HS-12. In hard or rocky soils, hardened spikes (12" Ardox) or Falcon HR-8 / HR- 12 pins may be used, assuming minimum pullout resistance is provided. Bio-degradable fasteners shall not be used with TRM or HPTRM materials.

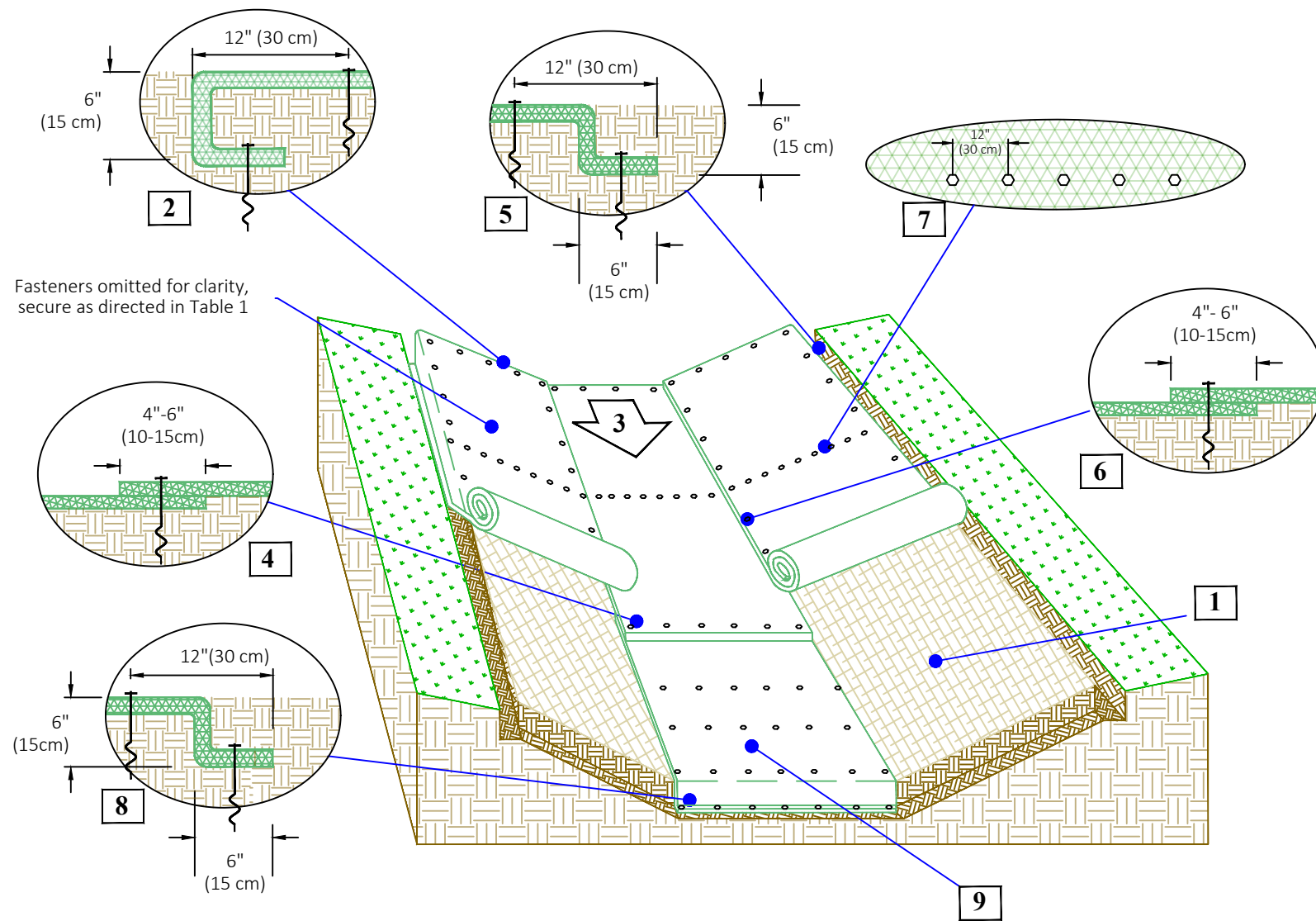
## Staple Pattern Guide



| Dimension         | Staple Pattern   |                  |
|-------------------|------------------|------------------|
|                   | C                | D                |
| $W_T$             | 30" (75 cm)      | 22" (55 cm)      |
| $L_T$             | 30" (75 cm)      | 22" (55 cm)      |
| $S_T$             | 18" (45 cm)      | 18" (45 cm)      |
| Nominal Frequency | 1.7/SY (2.0/Sm)  | 3.0/SY (3.6/Sm)  |
| Application       | ECB (Degradable) | TRM (Permanent)  |
| Required Fastener | Min. 60# pullout | Min. 60# pullout |

\*Note: Staple Pattern A and B used prior to 8/2019 have been discontinued.





**CRITICAL POINTS**

- A. Overlaps and Seams
- B. Projected Water Line
- C. Channel Bottom/Side Slope Vertices



**NOTES:**

- \*Horizontal staple spacing should be altered if necessary to allow staples to secure the critical points along the channel surface.

## Instructions

1. Prepare soil before installing rolled erosion control products (RECPs), including any necessary application of lime, fertilizer, and seed. Ground surface must be free of debris, rocks, clay clods and raked smooth sufficient to allow intimate contact of the RECP with the soil over the entirety of the installation.
2. Begin at the top of the channel by anchoring the RECPs in a 6" (15 cm) deep X 6" (15 cm) wide trench with the RECPs staged upstream of the trench. Anchor the RECPs with a row of twist pins spaced at  $S_T$  apart in the bottom of the trench. Backfill and compact the trench after fastening. Apply seed to the compacted soil and unroll the RECPs back over the seed and compacted soil, proceeding downstream. Secure RECPs over compacted soil with a row of twist pins located approximately 12" (30 cm) from the upstream edge of the installation, spaced at  $S_T$ .
3. Roll center RECPs in direction of water flow in bottom of channel. RECPs shall be unrolled with appropriate side against the soil surface. All RECPs must be securely fastened to soil surface by placing twist pins in appropriate locations as shown in the pin pattern guide.
4. Place consecutive RECPs end-over-end (Shingle style) with a 4"-6" (10 - 15 cm) overlap. Secure overlaps as shown.
5. Full length edge of RECPs at top of side slopes must be anchored with a row of twist pins spaced at  $S_T$  apart in a 6" (15 cm) deep X 6" (15 cm) wide trench. Backfill and compact the trench after stapling.
6. Adjacent RECPs must be overlapped approximately 4"-6" (10 - 15 cm) and secured with twist pins at  $S_T$ .
7. In high flow channel applications a pin check slot is recommended at 30 to 40 foot (9 -12m) intervals. Use a row of twist pins spaced at 12" (30 cm) on center over entire width of the channel.
8. The terminal end of the RECPs must be anchored with a row of twist pins spaced at  $S_T$  apart in a 6" (15 cm) deep X 6" (15 cm) wide trench (minimum). Backfill and compact the trench after stapling.
9. Secure fasteners throughout the body of the mats. Fasteners should provide a minimum of sixty pounds of pullout resistance. Falcon HC-8 or HS-8 are typically adequate. In loose soils, longer twist pins may be necessary, HC-12 or HS-12. In hard or rocky soils, hardened spikes (12" Ardox) or Falcon HR-8 / HR- 12 pins may be used, assuming minimum pullout resistance is provided. Bio-degradable fasteners shall not be used with TRM or HPTRM materials.

## Pin Pattern Guide

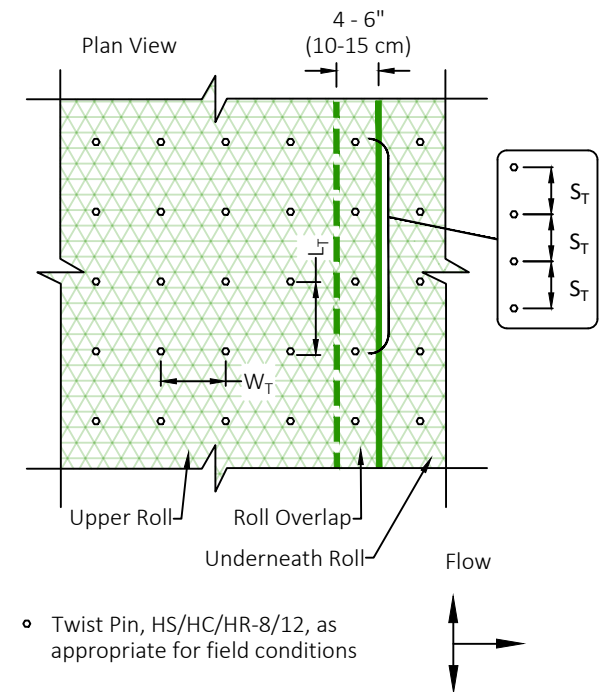
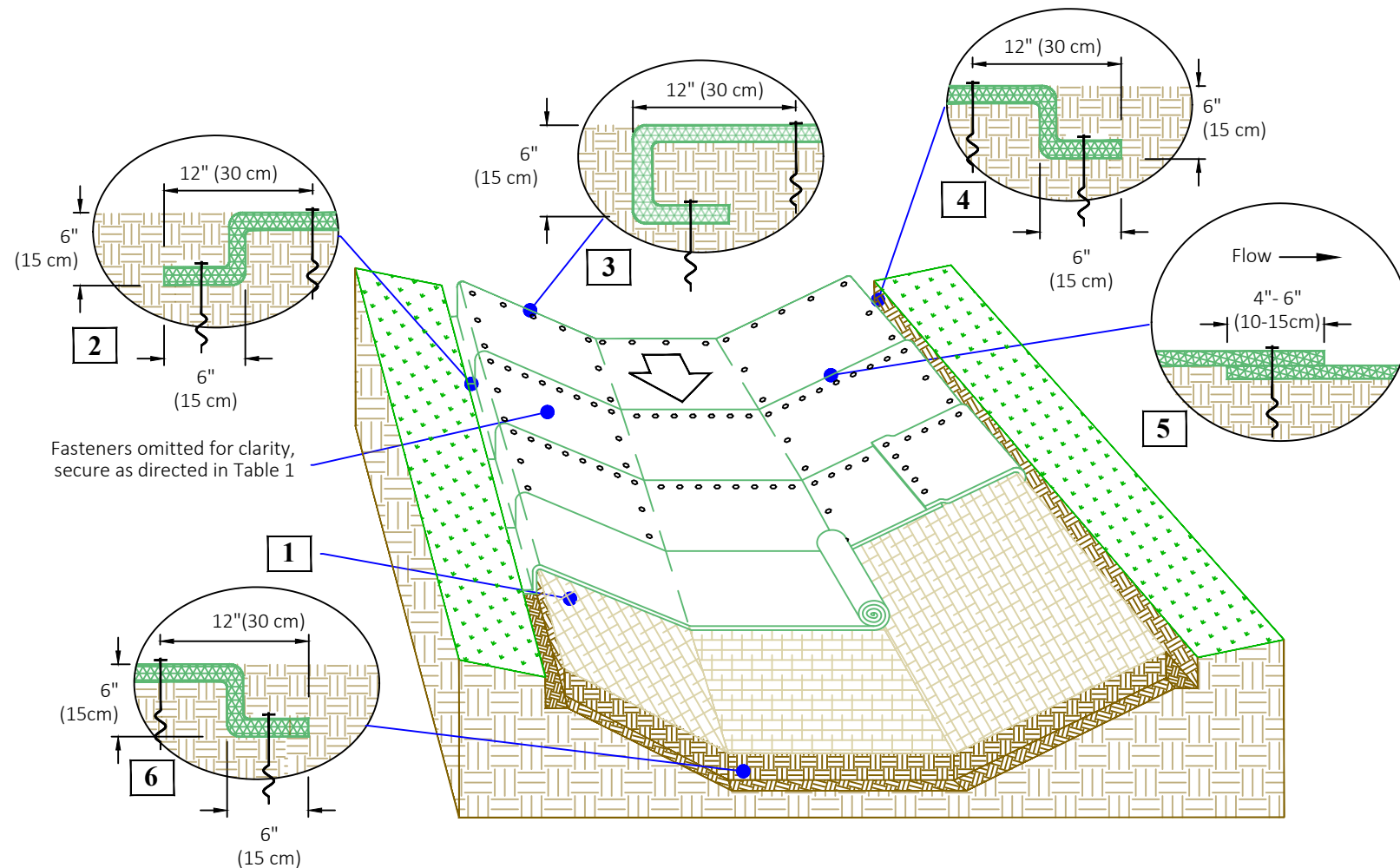


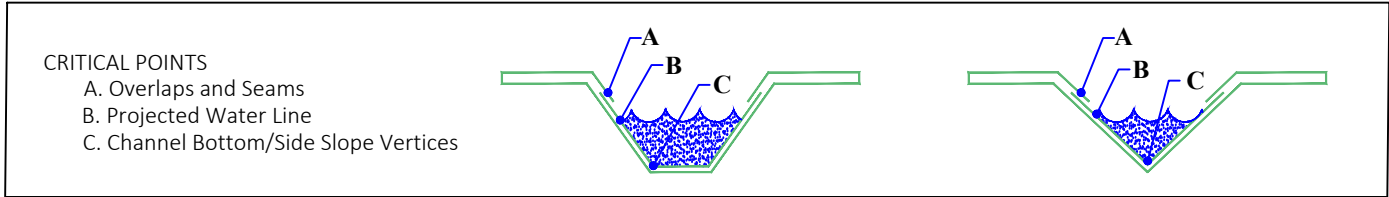
Table 1

|                   | Pin Pattern      |
|-------------------|------------------|
| Dimension         | E                |
| $W_T$             | 20" (50 cm)      |
| $L_T$             | 20" (50 cm)      |
| $S_T$             | 18" (45 cm)      |
| Nominal Frequency | 3.8/SY (4.6/Sm)  |
| Required Fastener | Min. 60# Pullout |





Fasteners omitted for clarity, secure as directed in Table 1



NOTES:  
 \*Horizontal staple spacing should be altered if necessary to allow staples to secure the critical points along the channel surface.

## Instructions

1. Prepare soil (fig. 1) before installing rolled erosion control products (RECPs), including any necessary application of lime, fertilizer, and seed. Ground surface must be free of debris, rocks, clay clods and raked smooth sufficient to allow intimate contact of the RECP with the soil over the entirety of the installation. Apply seed and amendments to the compacted soil.
2. Dig anchor trench, 6" (15 cm) deep X 6" (15 cm) wide, at the upstream most edge of installation across the channel. Begin at the top of the channel by unrolling the RECP across the channel, perpendicular to the direction of flow, cut to fit. Carefully flip the RECP panel upstream, leaving it upside down. Place the upside down leading edge in the trench. Anchor the RECP panel with a row of twist pins spaced at  $S_T$  apart in the bottom of the trench. Backfill and compact the trench after fastening. With the RECP secured in the backfilled trench, flip the RECP panel over, right side up, over the backfill. The end result should mimic fig. 2. Secure RECP just downstream of trench with a row of twist pins located approximately 12" (30 cm) downstream from the trench, spaced at  $S_T$ .
3. Roll subsequent RECP panels across the channel, fitting the downstream panel under the upstream panel. RECPs shall be unrolled with appropriate side against the soil surface. All RECPs must be securely fastened to soil surface by placing twist pins in appropriate locations as shown in the pin pattern guide.
4. Place consecutive RECPs end-over-end (Shingle style) with a 4"- 6" (10 - 15 cm) overlap, see fig.6. Secure overlaps as shown.
5. Adjacent RECPs must be overlapped approximately 4"- 6" (10 - 15 cm) and secured with twist pins at  $S_T$ .
6. The terminal end of the RECPs must be anchored with a row of twist pins spaced at  $S_T$  apart in a 6" (15 cm) deep X 6" (15 cm) wide trench (minimum). Backfill and compact the trench after stapling.
7. Secure fasteners throughout the body of the mats. Fasteners should provide a minimum of sixty pounds of pullout resistance. Falcon HC-8 or HS-8 are typically adequate. In loose soils, longer twist pins may be necessary, HC-12 or HS-12. In hard or rocky soils, hardened spikes (12" Ardox) or Falcon HR-8 / HR- 12 pins may be used, assuming minimum pullout resistance is achieved. Bio-degradable fasteners shall not be used with TRM or HPTRM materials.

## Pin Pattern Guide

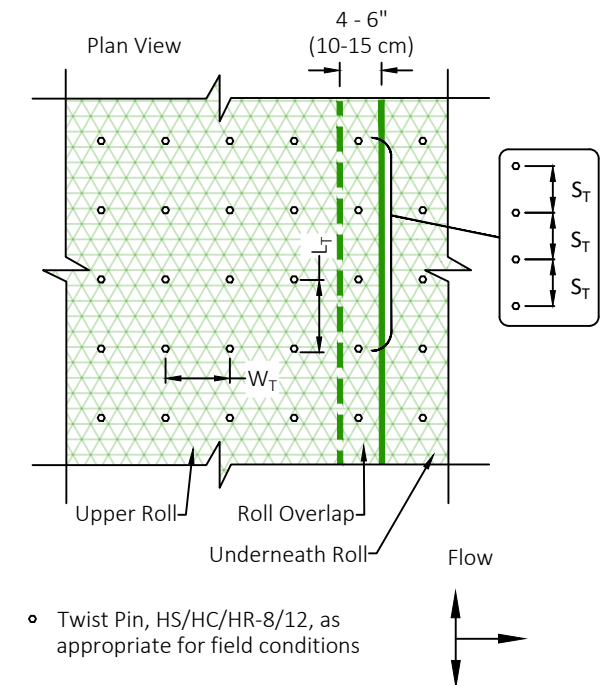
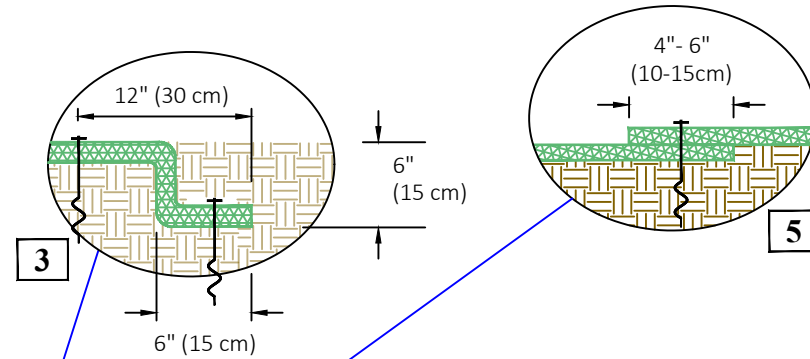
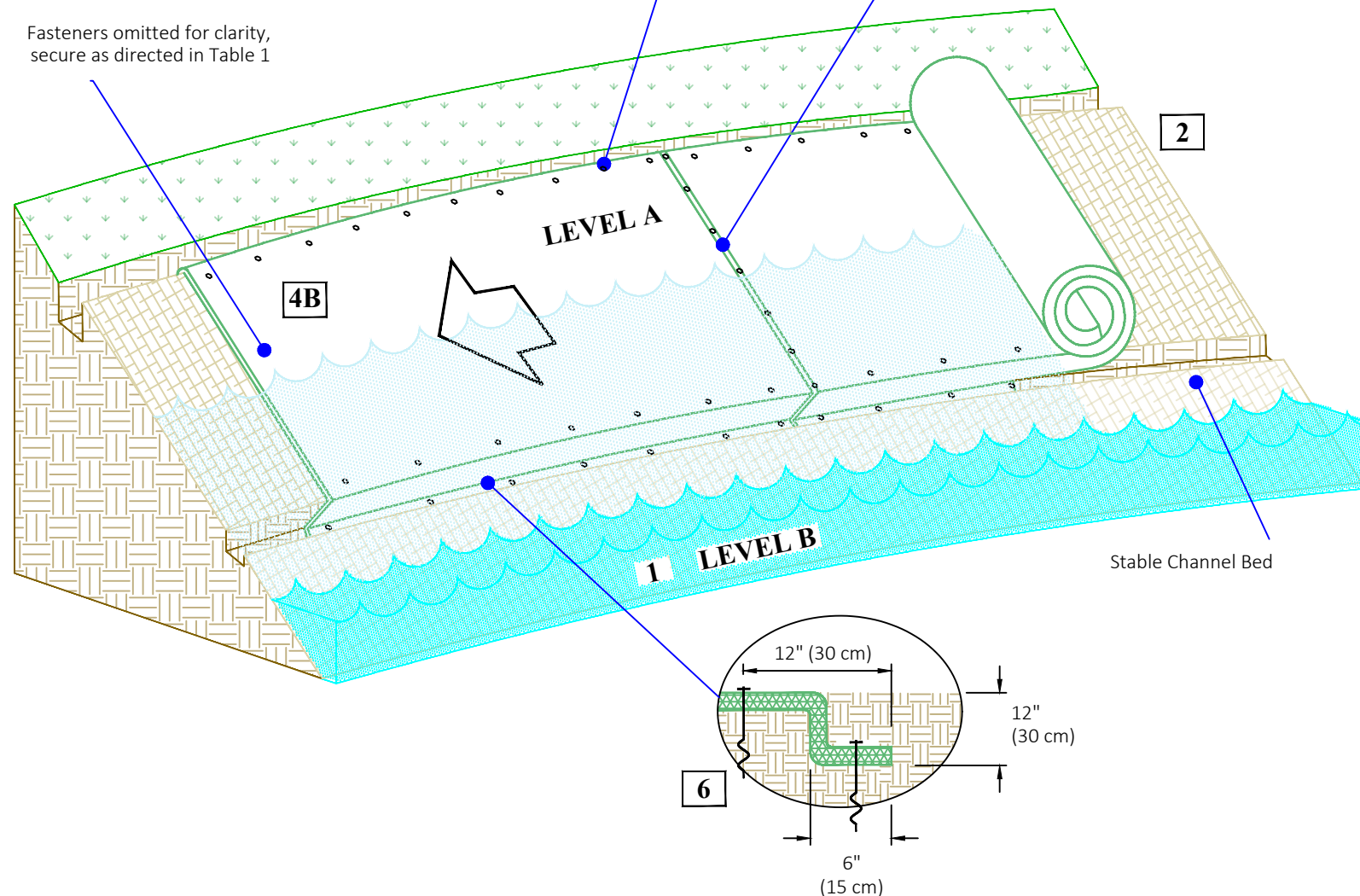


Table 1

|                   | Pin Pattern      |
|-------------------|------------------|
| Dimension         | E                |
| $W_T$             | 20" (50 cm)      |
| $L_T$             | 20" (50 cm)      |
| $S_T$             | 18" (45 cm)      |
| Nominal Frequency | 3.8/SY (4.6/Sm)  |
| Required Fastener | Min. 60# Pullout |



Fasteners omitted for clarity,  
secure as directed in Table 1



## Instructions

1. For easier installation, lower water level from Level A to Level B before installation.
2. Prepare soil before installing rolled erosion control products (RECPs), including any necessary application of lime, fertilizer, and seed. Ground surface must be free of debris, rocks, clay clods and raked smooth sufficient to allow intimate contact of the RECP with the soil over the entirety of the installation.
3. Begin at the top of the shoreline by anchoring the RECPs in a 6" (15 cm) deep X 6" (15 cm) wide trench. Anchor the RECPs with a row of staples/stakes/pins spaced at  $S_T$  apart in the bottom of the trench. Backfill and compact the trench after stapling.
4. Roll RECPs either (A) down the shoreline for long banks (top to bottom) or (B) horizontally across the shoreline slope. RECPs will unroll with appropriate side against the soil surface. VMax TRMs should always be installed parallel to flow. All RECPs must be securely fastened to soil surface by placing staples/stakes/pins in appropriate locations as shown in the staple pattern guide.
5. The edges of all horizontal and vertical seams must be stapled with approximately 4" - 6" (10 - 15 cm) overlap. Note: \*In streambank applications, seam overlaps should be shingled in the predominant flow direction.
6. The edges of the RECPs at or below normal water level must be anchored by placing the RECP's in a 12" (30 cm) deep X 6" (15 cm) wide anchor trench. Anchor the RECPs with a row of staples/stakes/pins spaced approximately 12"(30cm) apart in the trench. Backfill and compact the trench after stapling (stone or soil may be used as backfill). For installation at or below normal water level, use of ShoreMax mat on top of the RECP or geotextile underneath is likely required for sections below the normal water line.
7. Fasteners should provide a minimum of sixty pounds of pullout resistance. Falcon HC-8 or HS-8 are typically adequate. In loose soils, longer twist pins may be necessary, HC-12 or HS-12. In hard or rocky soils, hardened spikes (12" Ardox) or Falcon HR-8 / HR- 12 pins may be used, assuming minimum pullout resistance is provided. Bio-degradable fasteners shall not be used with TRM or HPTRM materials.

## Pin Pattern Guide

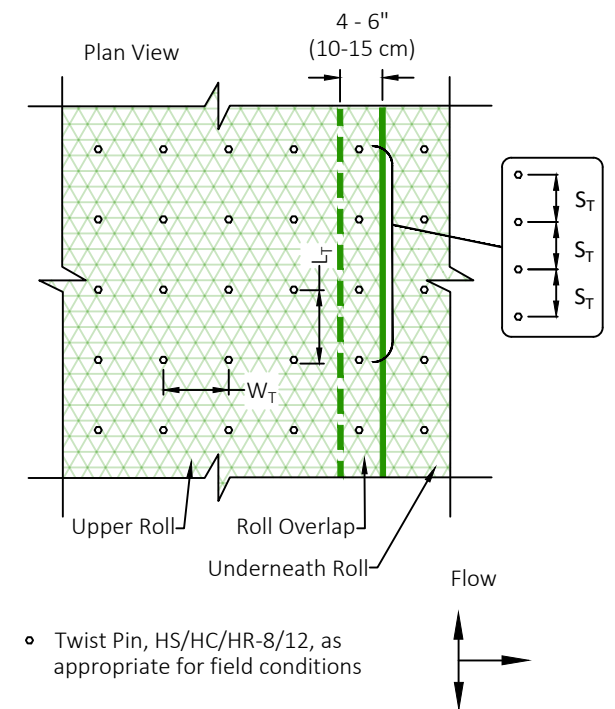


Table 1

|                   |                  |
|-------------------|------------------|
|                   | Pin Pattern      |
| Dimension         | E                |
| $W_T$             | 20" (50 cm)      |
| $L_T$             | 20" (50 cm)      |
| $S_T$             | 18" (45 cm)      |
| Nominal Frequency | 3.8/SY (4.6/Sm)  |
| Required Fastener | Min. 60# Pullout |

Project: Standard Channel Bank Layout - RECP w/Falcon Tist Pins

Shown: Isometric View of Channel, Fastener Placement, Trenching and Overlap, Some Fasteners and Vegetation Omitted for Clarity, NTS

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